

What is claimed is:

1. An animal chew for chewing by an animal comprising:
a body portion including an outer layer having a first hardness, said body portion having a first and second end sections with an edge thereof; and
5 an end piece having a hardness that is greater than the first hardness, the end piece configured to engage with said body portion, wherein said end piece protects said edge section of said end piece from contact with said animal during said chewing.
2. The animal chew of claim 1 wherein said end piece protects said edge section of said body portion by at least partially overlying said edge section.
- 10 3. The animal chew of claim 1 wherein said end piece protects said edge section of said body portion by completely overlying said edge section and wherein said end piece is sealingly engaged to said body portion.
4. The animal chew of claim 1 wherein the end piece configured to engage with said body portion comprises an opening, wherein said body portion having a first
15 and second end section with an edge thereof is configured to engage with said opening, and wherein said opening compresses upon said end section when said edge section is engaged with said opening.
5. The animal chew of claim 4 wherein said opening in said end piece opening defines a diameter d_1 , and said body portion having a first and second end
20 section defines a diameter d_2 at said first and second end section, and $d_1 < d_2$.
6. The animal chew according to claim 1 wherein said outer layer of said body portion comprises an elastomer.

7. The animal chew according to claim 6 wherein said outer layer comprises natural rubber.

8. The animal chew according to claim 1 wherein said first and second end pieces comprise a thermoplastic material.

5 9. The animal chew according to claim 8 wherein said first and second end pieces comprise a nylon material.

10. The animal chew according to claim 1 wherein said body portion comprises a core at least partially covered by said outer layer.

10 11. The animal chew according to claim 10 wherein said core comprises a nylon material.

12. The animal chew according to claim 1 wherein at least one of said body portion and said first and second end pieces include a plurality of protrusions.

13. The animal chew according to claim 12 wherein said plurality of protrusions comprise conical protrusions.

15 14. The animal chew according to claim 1 wherein said body portion outer layer has a hardness on the Shore A Scale.

15. The animal chew according to claim 1 wherein said first and second end pieces have a hardness on the Shore D Scale.

20 16. The animal chew according to claim 1 wherein said first and second end piece and said first and second end of said body portion include at least one cooperating hole, and said first and second end pieces are connected to said first and second end of said body portion by providing a dowel and extending said dowel through said

cooperating holes in the respective first and second end piece and first and second end of said body portion.

17. The animal chew of claim 1 wherein the entirety of said body portion including said outer layer is made an elastomer material.